Ø 244

Ø 100

Cut out a small pie-shaped pice until you get the right shape for the cone. Let this piece be slightly bigger than shown here and trim the outer rim after the glue has set.
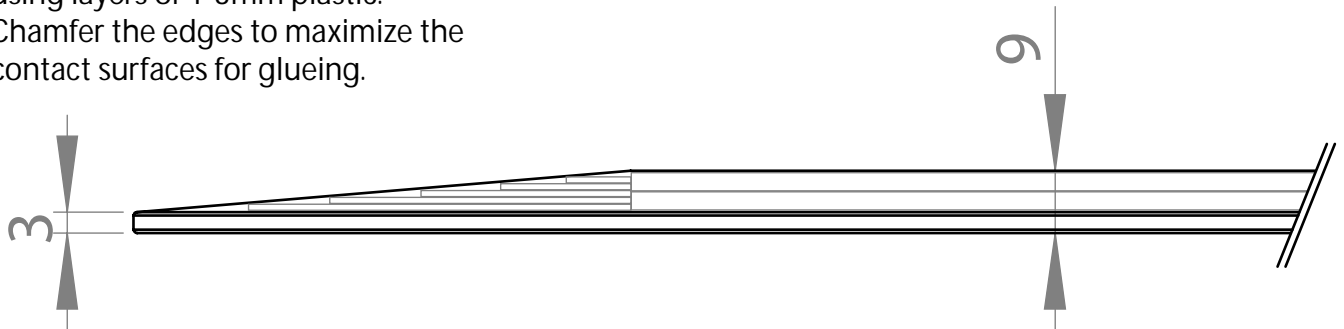
Build up a support for the top most piece using layers of 1-3mm plastic. Chamfer the edges to maximize the contact surfaces for glueing.

9

3

As an alternate to this method would be using filler instead of the "pie" cut top shape and then carefully sand down to correct shape. I have not tried this, but it should work.

NOT TO SCALE